

USB Communication Protocol of Laser Power Base

Serial port baud rate: 19200

I. Data direction: from PC to power socket

1. Switching laser

| Start | | | | End |
|-------|----|----|-----------------------|-----|
| F4 | 03 | A7 | XX | F9 |
| | | | Output Switch Command | |

Description:

XX=00 Turn off the laser drive.

XX=01 turn on the laser drive.

2. Set the signal source

| Start | | | | End |
|-------|------|----|---------------|------|
| 0xF4 | 0x03 | A2 | XX | 0xF9 |
| | | | Signal Source | |

XX=00, internal signal

XX=01, external signal

3. Set the maximum current

| Start | | | | End |
|-------|----|----|-----------------|-----|
| F4 | 03 | A3 | XX | F9 |
| | | | Maximum Current | |

XX=0-255

Unit mA

| Start | | | | | End |
|-------|----|----|-----------------|----|-----|
| F4 | 03 | A3 | XX | YY | F9 |
| | | | Maximum Current | | |

XX=256-1000 (depending on the driving power supply current range)

Unit mA

4. Set the temperature

| Start | | | | End |
|-------|----|----|-----------------|-----|
| F4 | 03 | AA | XX | F9 |
| | | | Set temperature | |

XX=50-255

Set the temperature =XX/10, for example: XX=200, set temperature at 20.0°C

Unit°C

| Start | | | | | End |
|-------|----|----|---------------------|---------------------|-----|
| F4 | 04 | AA | XX | YY | F9 |
| | | | Set the temperature | Set the temperature | |

XXYY=256-500

Set temperature =XXYY/10, for example: XXYY=400, set temperature at 40.0°C

Unit°C

5. Set the current scanning period

| Start | | | | End |
|-------|----|----|------------------------|-----|
| F4 | 03 | A4 | XX | F9 |
| | | | Sawtooth scanning time | |

XX=20-200

Unit: ms

6. Set the initial current

| Start | | | | End |
|-------|----|----|-------------------|-----|
| F4 | 03 | A5 | XX | F9 |
| | | | Set current value | |

XX=0-255

Unit: mA

| Start | | | | | End |
|-------|----|----|-----------------|-----------------|-----|
| F4 | 04 | A5 | XX | YY | F9 |
| | | | Set temperature | Set temperature | |

XXYY: 256-maximum current value

Unit: mA

7. Set termination current

| Start | | | | End |
|-------|----|----|----|-----|
| F4 | 03 | A6 | XX | F9 |

XX=0-255

Unit: mA

| Start | | | | | End |
|-------|----|----|-----------------|-----------------|-----|
| F4 | 04 | A6 | XX | YY | F9 |
| | | | Set temperature | Set temperature | |

XXYY = 256-1000 (according to the maximum current set by the power socket and the allowable current of the power socket)

Unit: mA

Notes:

1. The default maximum current for startup is 0. You need to set the maximum current first.
2. When setting the current, send it in the order of setting cycle, starting current and ending current.
3. When the starting current is equal to the ending current, that is, the constant current driving mode, the scanning period is ignored.
4. The ending current is greater than or equal to the starting current value.
5. The interval time between each group of instructions is greater than 200ms.

II. Data direction: from power socket to PC terminal

| Start | | | | | End |
|-------|-------------------------------|----|--------------------------------------|----|-----|
| C5 | AA | BB | XX | YY | ZZ |
| | Set temperature of power base | | Measured temperature of power supply | | |

AABB: set temperature $\times 10$, for example: AABB=200, set temperature is 20.0°C

Unit°C

XXYY: measured temperature $\times 10$, for example: XXYY=200, measured temperature is 20.0°C

Unit°C

ZZ: Warning indication, over-temperature and over-voltage are detected in the power base, etc.