

STAGE :CuW(or CIC) ∠ 0.075 2-R1 Ø1.2 4.95 16.2 87 $\overline{\infty}$ 6,35 5.95±0.15 2.54±0.1 15.24±0.1 **13°** A (N□TE:9) PIPE Fe-Ni-Co

(ASTM-F15)

- 2. Isolation Resistance $\geq 10^8 \Omega$ at 100VD. C.
- 3. Finish: Au Plate 20uIN. MIN. Thickness Over Ni Plate. Au Plating Thickness is measured on point"P".
- 4. No blisters on Au after 3 minutes at 400℃ (N atmosphere). As seen under $10 \times$ magnification.
- 5. Hermeticity 1.0×10^{-8} STD. ccHe/sec. at 1.0 ATM. differential.
- 6. Plating rack point mark TC be permitted on this area.
- 7. Plating condition of this area is not for subject.
- 8. PIN numbers 5 and 10 shall be electrically shorted to be the case.
- 9. PIN has to be perpendicular to surface -A-within 3 DEG. angle measured as brazed (right after brazing operations)

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